



# TRIVAC<sup>®</sup> T D40T / D60T

Two-Stage Rotary Vane Pump  
■ with mineral oil

Operating Instructions GA01.900\_002\_C1

Part No:  
312 72  
31272T  
312 82  
31282T  
and other variants



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## Obligation to Provide Information

Before installing and commissioning the TRIVAC T, carefully read these Operating Instructions and follow the information so as to ensure optimum and safe working right from the start.

The Leybold **TRIVAC T** has been designed for safe and efficient operation when used properly and in accordance with these Operating Instructions. It is the responsibility of the user to carefully read and strictly observe all safety precautions described in this section and throughout the Operating Instructions. The pump **must only be operated in the proper condition and under the conditions described in the Operating Instructions**. It must be operated and maintained by trained personnel only. Consult local, state, and national agencies regarding specific requirements and regulations. Address any further safety, operation and/or maintenance questions to our nearest office.

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE is used to notify users of installation, operation, programming or maintenance information that is important, but not hazard related.

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## NOTICE



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## DANGER



## WARNING



## CAUTION



## NOTICE



## Figures

The references to figures, e.g. (4/2) consist of the consecutive Fig. No. and the Item No. in that order.

We reserve the right to alter the design or any data given in these Operating Instructions. The illustrations are not binding.

Retain the Operating Instructions for further use.

# Safety information

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## WARNING



## 0 Important Safety Information

### 0.1 Mechanical hazards

- 1 Avoid exposing any part of the human body to the vacuum.
- 2 Never operate the pump without a connected intake line or without fitting a blank flange.
- 3 Do not operate the pump with any of the covers removed. Serious injury may result.
- 4 The location at which the TRIVAC T (including its accessories) is being operated should be such that angles over 10° from the vertical are avoided. Select the operating place so that all controls are easily accessible.
- 5 The pump when filled with oil must only be moved in its vertical position. Spilled oil involves the risk of falling.
- 6 Make sure that the gas flow from the exhaust port is not blocked or restricted in any way.
- 7 If exhaust gases must be collected or contained, do not allow the exhaust line to become pressurised. The pressure in the oil box must not exceed 1.5 bar (absolute). An exhaust line which is too small in diameter or which is blocked can result in the formation of overpressures within the pump. Possible consequences can be damage or even burst open the pump. Thus the exhaust line must be checked from time to time to ensure that there are no obstructions.
- 8 When moving the TRIVAC T always use the lifting means provided.

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## WARNING



### 0.2 Electrical hazards

- 1 The electrical connections must only be provided by a trained electrician as specified, for example, by the regulations EN 50110-1. Observe local regulations.
- 2 Lethal voltages are present at the mains connections. Before starting with any maintenance and service work, de-energise (lockout/tagout) the product first.
- 3 Lay connecting lines so that they cannot be damaged. Protect the lines against humidity and contact with water. Avoid any heat stress on the line due to unfavourable laying conditions.
- 4 Suitably support the connecting lines so that the pumps are not exposed to any major mechanical stress.
- 5 After a mains power failure the pump will run up automatically again. This also applies in the case of an emergency shutdown. In order to prevent the pump from running up automatically again, the pump must be integrated within a control arrangement such that it can only be switched on manually again after the mains power has returned.
- 6 Provide an adequate ground connection for the pump so as to avoid any electrostatic charging.
- 7 Before starting up for the first time, the motor circuit must be equipped with a suitable protective motor switch. Please take note of the information in these Operating Instructions and on the electric motor (wiring diagram).

# Safety information

## 0.3 Thermal hazards

- 1 Under certain ambient conditions the TRIVAC T may attain a temperature of over 70 °C (158 °F). There then exists the danger of receiving burns. Note the symbols on the pump pointing to the hazards, and in the case of a hot pump wear the required protective clothing. All work on the “pump still warm from operation” should only be done using protection gloves.
- 2 Before servicing and maintenance work always leave the pump to cool down.
- 3 Note the warning information on the housing surface. If these warning notices have been removed, covered or obstructed, include corresponding additional warning notices.

### CAUTION



## 0.4 Hazards caused by materials and substances

- 1 The pump is not suited for oxygen operation.
- 2 Before commissioning the TRIVAC T, make sure that the media which are to be pumped are compatible with each other so as to avoid hazardous situations. All relevant safety standards and regulations must be observed.
- 3 When pumping toxic, chemical, radioactive and corrosive gases as well as pyrophorous substances, the user is under the obligation to comply with the national and international safety regulations and guidelines. Regarding the suitability of the TRIVAC T pumps for special applications in which such gases, substances shall be pumped, Leybold should be consulted first.
- 4 If the pump has previously handled hazardous gases, implement the proper precautionary measures before opening the intake or exhaust connection.  
Before opening the pump, purge it for a longer period of time with an inert gas.  
If necessary, use gloves, a respirator and/or protective clothing and work under an exhaust hood. Firmly seal off the pump.  
When shipping the contaminated pump for servicing, please also state the type of hazard. For this you must use a form which we have prepared for you.
- 5 When cleaning a system in which a TRIVAC T pump has been integrated, all parts in contact with the medium need to be compatible with the cleaning agent so as to prevent a chemical reaction. Residues of the cleaning agent within the pump must be avoided.
- 6 Contaminated parts can be detrimental to health and environment. Before beginning with any work, first find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

### DANGER



## 0.5 Danger of ignition

- 1 The standard version of the TRIVAC T is **not** suited for operation in explosion hazard areas.
- 2 The TRIVAC T pumps including the accessories are fundamentally **not** suited for pumping of combustible and explosive gases or vapours.

### CAUTION



## 0.6 Hazard caused by noise

- 1 The noise level produced by the pump is less than 60 dB(A).

# Safety information

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## NOTICE



### 0.7 Risk of damaging the pump

- 1 Do not allow the ingestion of small objects (screws, nuts, washers, pieces of wire, etc.) through the inlet port. For this reason always use the inlet screen which is supplied as standard.
  - 2 Do not use the pump for applications that produce abrasive or adhesive powders or condensable vapours that can leave adhesive or high viscosity deposits. When planning to pump vapours other than water vapour please contact our sales or service department for advice.
  - 3 This pump is suited for pumping water vapour within the specified water vapour tolerance limits.
  - 4 Avoid vapours that can condense into liquids when being compressed inside the pump, if these substances exceed the vapour tolerance of the pump.
  - 5 Before pumping vapours the TRIVAC® T should have attained its operating temperature. This will be the case approximately 30 minutes after having started the pump. During this warming up phase, the pump should be separated from the process, by a blocking valve in the intake line, for example.
  - 6 In the case of wet processes we recommend the installation of liquid separators upstream and downstream of the pump as well as the use of the gas ballast.
  - 7 The exhaust line should be laid so that it slopes down and away from the pump so as to prevent condensate from backstreaming into the pump.
  - 8 The entry of particles and fluids must be avoided under all circumstances.
  - 9 Reactive or aggressive substances in the pump chamber may impair the operating oil or modify it. In addition, such substances may be incompatible with the materials of the pump (Viton, grey cast iron, aluminium, steel, resins, glass etc.).
  - 10 Corrosion, deposits and cracking of oil within the pump should be avoided.
  - 11 Normal amounts of humidity within the range of the pump's water vapour tolerance will not significantly affect pump performance when the gas ballast is active.
  - 12 When operating the pumps at gas throughput, it is urgently recommended to connect an exhaust filter or use a suitable exhaust line. Here, the exhaust line must slope down and away from the pump.
  - 13 In the case of custom pumps please note the information provided in the supplementary sheets.
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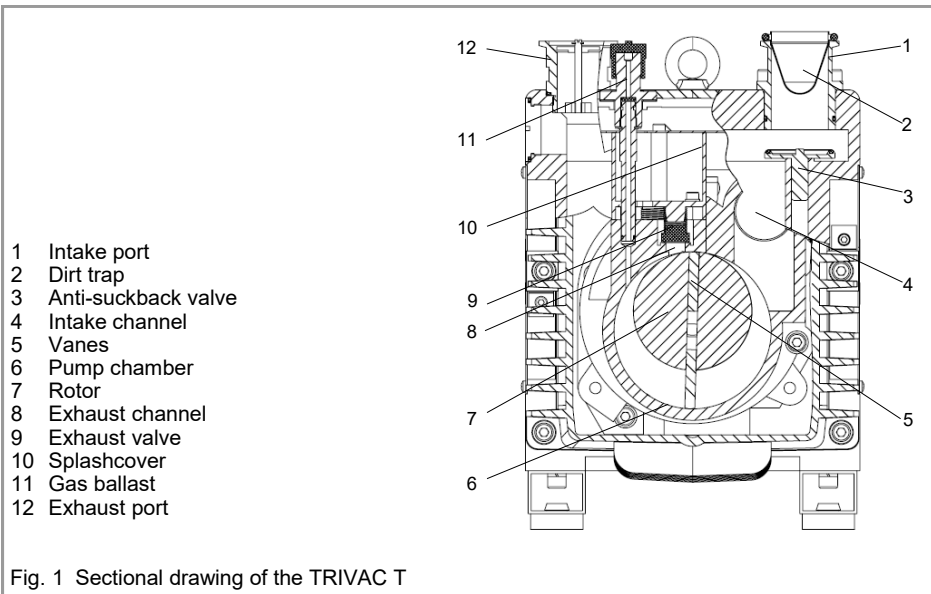
# Description

## 1 Description

TRIVAC T pumps are oil-sealed dual-stage rotary vane pumps. The number in the type designation (40 or 60) indicates the pumping speed in  $\text{m}^3 \cdot \text{h}^{-1}$ .

TRIVAC T pumps are capable of pumping gases and vapours and evacuating vessels or vacuum systems down into with the medium vacuum range. The standard versions of the pump are not suited for pumping of oxygen exceeding the concentration as found in the atmosphere, and are also not suited for pumping of hazardous gases or extremely aggressive or corrosive media.

## Areas of application



### 1.1 Function

The rotor (1/7), mounted eccentrically in the pump housing (1/6), has two radially sliding vanes (1/5) which divide the pump chamber into several compartments. The volume of each compartment changes periodically with the rotation of the rotor.

As a result, gas is sucked in at the intake port (1/1). The gas passes through the dirt trap sieve (1/2), flows past the open anti-suckback valve (1/3) and then enters the pump chamber. In the pump chamber, the gas is passed on and compressed, after the inlet aperture is closed by the vane.

The oil injected into the pump chamber is used for sealing and lubricating. The slap noise of the oil in the pump which usually occurs when attaining the ultimate pressure is prevented by admitting a very small amount of air into the pump chamber.

The compressed gas in the pump chamber is ejected through the exhaust valve (1/9). The oil entrained in the gas is coarsely trapped in the internal splashcover (1/10); there the oil is also freed of mechanical impurities. The gas leaves the TRIVAC T through the exhaust port.

During compression, a controlled amount of air – the so-called gas ballast – can be allowed to enter the pump chamber by opening the gas ballast valve. The gas ballast stops condensation of vapours in the pump chamber up to the limit of the water vapour tolerance as specified in the technical data for the pump.

# Description

The gas ballast mechanism can be opened and closed by a knob on top of the oil case. Two different positions (small or big amounts of gas ballast air) are possible depending from the accruing amount of water vapour.

An oil pump (2/5) fitted inside of the inner pump body pumps oil from the oil reservoir (the oil case) to lubricate all bearing points (2/1). And from there the oil enters the pump chamber area (2/3) of the vacuum pump. The oil suction line of the oil pump is placed low, resulting in a large usable oil reservoir.

The oil is separated from the gas in the TRIVAC T in two steps. First, small droplets are coalesced into large drops in the internal protective cover (1/10) fitted above the exhaust valves (1/9). From there the oil drops goes into the oil case and from the walls back into the oil reservoir.

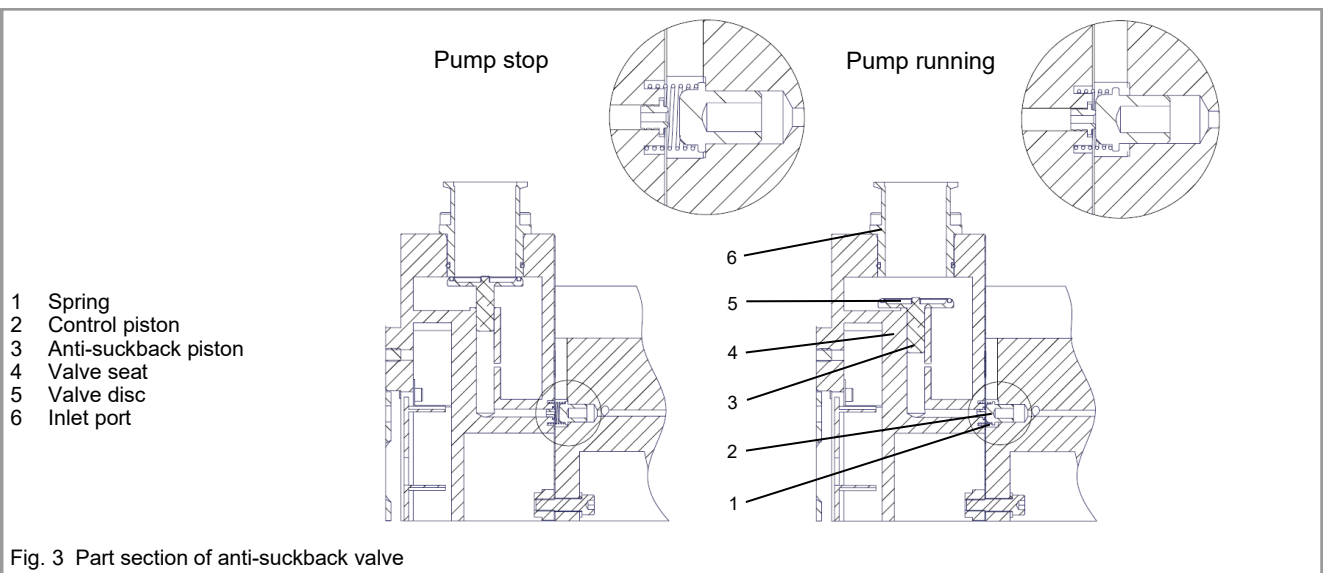
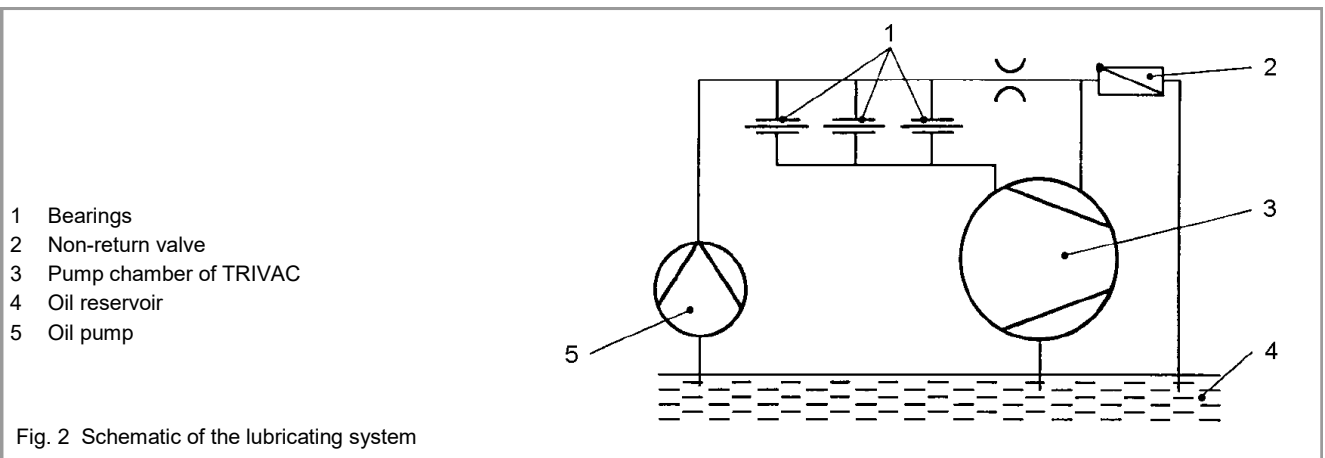
The vacuum is maintained by the TRIVAC T through an integrated anti-suckback valve (1/3) which is controlled via oil pressure. During operation of the TRIVAC T a control piston (3/2) remains sealed against a spring (3/1) by the oil pressure. The valve disk (3/5) of the anti-suckback valve is held at the lower position by its own weight (valve open).

When the pump stops (because of a failure or it has been switched off), the oil pressure drops rapidly and the spring moves the control piston in the other directions and opens a connection between the oil case and the anti-suckback valve. The anti-suckback valve will be closed by the higher pressure from the oil case and pressed against the sealing surface of the inlet port. The pressure difference between the inlet port and the oil case holds the valve in position and protects the recipient against venting. This effectively prevents the back streaming of the oil or oil vapours. The anti-suckback valve (1/3) operates independently of the operation of the pump, i.e. also with gas ballast.

For a proper function of the anti-suckback valve the pressure in the inlet port should be lower than 800 mbar.



# Description



## 1.2 Lubricants

The standard TRIVAC T pumps are ready for operation with mineral oil.  
In case of operation of a TRIVAC T we instruct our vacuum pump oil LVO100 or LVO 108.  
LVO 108 can be used only in China mainland.

Use only the kind of oil specified by Leybold.

### NOTICE



LVO100 oil	Parts No.
1L	L100 01
5L	L100 05
20L	L100 20
208L	L100 99

LVO108 Oil	Parts No.
1L	L108 01
5L	L108 05
20L	L108 20
208L	L108 99

# Description

## **1.3 Supplied Equipment**

The equipment supplied with the TRIVAC T pump includes:

Pump with motor,

1 centering ring,

1 centering ring with dirt trap,

2 clamping rings DN 40 KF,

1 bottle of 5L LVO100 or LVO108 oil,

Operating Instructions (include Spare Parts List)

For protection during shipment, the connection ports are each blanked off by rubber diaphragms and supporting rings.

# Description

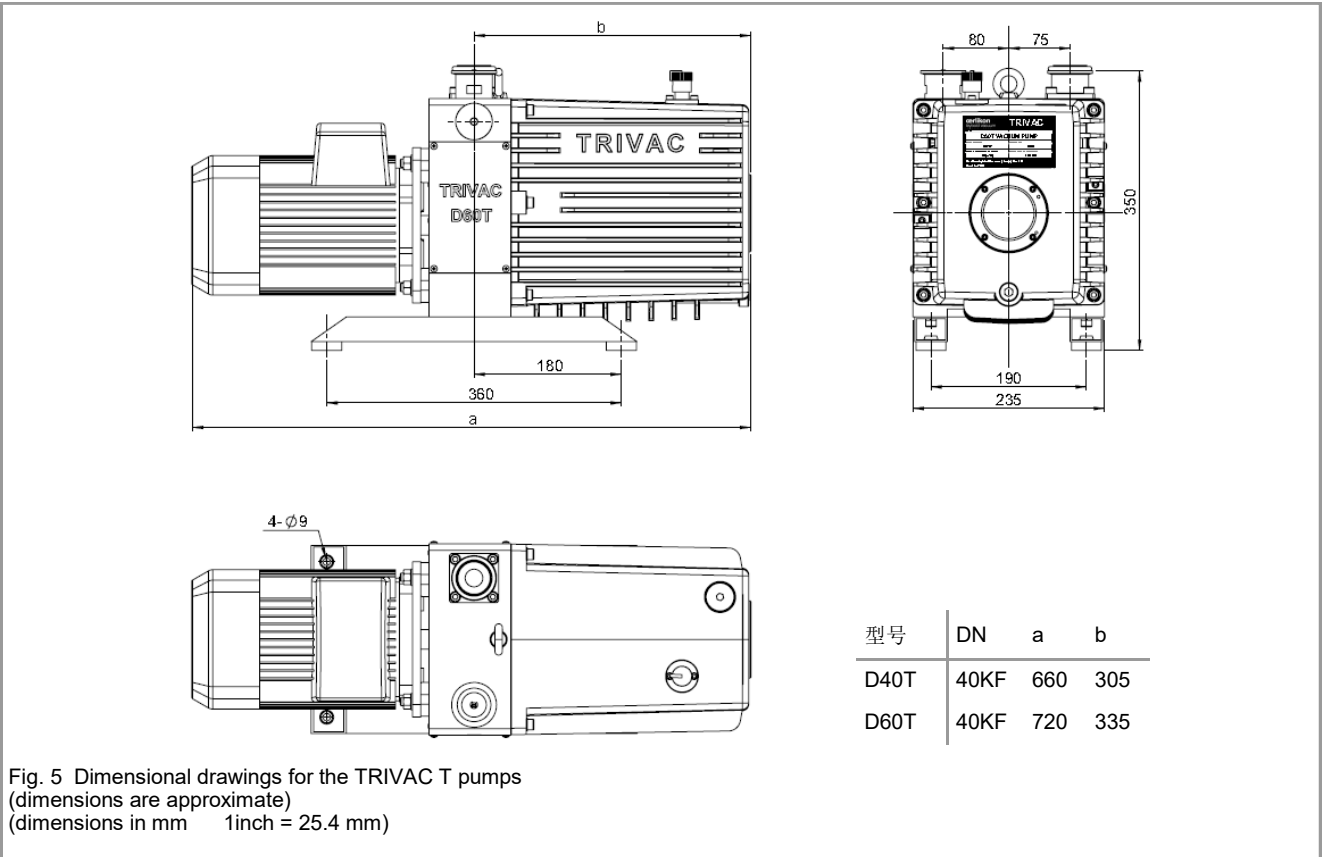
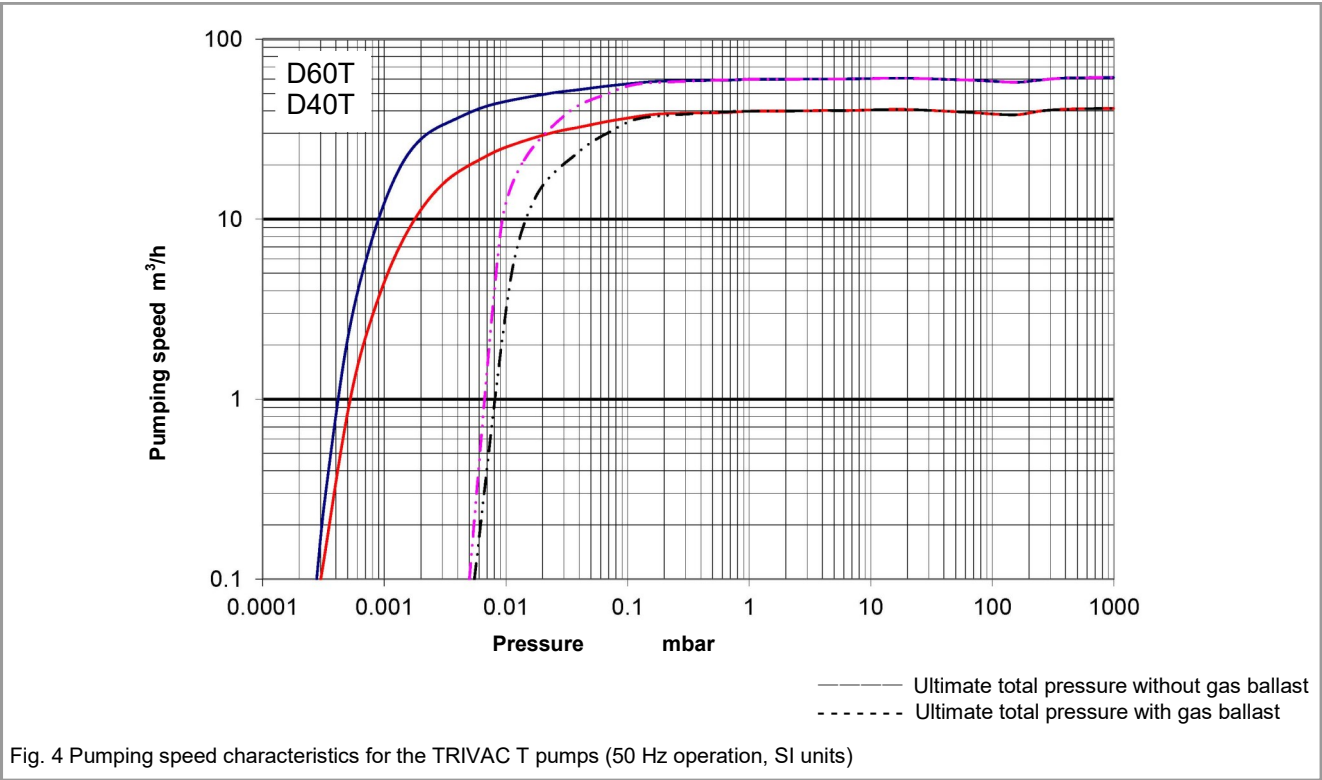
## 1.4 Technical Data

TRIVAC T	Unit	D40T	D60T
Nominal pumping speed (50Hz)	m <sup>3</sup> ·h <sup>-1</sup>	45	62
Nominal pumping speed (60Hz)	m <sup>3</sup> ·h <sup>-1</sup>	54	74
Pumping speed (50Hz)	m <sup>3</sup> ·h <sup>-1</sup>	43	59
Pumping speed (60Hz)	m <sup>3</sup> ·h <sup>-1</sup>	50	71
Ultimate partial pressure without gas ballast <sup>1)</sup>	mbar	4·10 <sup>-4</sup>	4·10 <sup>-4</sup>
Ultimate total pressure without gas ballast <sup>1)</sup>	mbar	3·10 <sup>-3</sup>	3·10 <sup>-3</sup>
Ultimate total pressure with gas ballast <sup>1)</sup>	mbar	6·10 <sup>-3</sup>	6·10 <sup>-3</sup>
Water vapour tolerance <sup>1)</sup>	mbar	25	25
Water vapour capacity	g/h	835	1110
Oil filling, min./max.	L	2.8 / 3.5	3 / 4
Noise level to DIN 45 635 without/with gas ballast	dB (A)	58/60	58/60
Ambient temperature <sup>2)</sup>	°C	8 - 45	8 - 45
Weight without oil	Kg	68	74
Connections, intake and exhaust side	DN (mm)	40KF	40KF
Motor power, 3ph 200/220/230/380/400/415V 50Hz 200/220/230/380/440/460V 60Hz	W	1100	1500
		1300	1800
<b>Cat.No. of the pumps</b> deliver with oil LVO108		312 72	312 82

1) To DIN 28 400 and subsequent numbers; The values are measured by Capacitance Diaphragm Gauge. If using Priani Gauge, the values will be half or a decade higher. The values are defined by pumps with LVO 108 oil.

2) The motor may accelerate with a delay when simultaneously an undervoltage is present at the motor and the pump is at the minimum permissible and ambient temperature. Under such operating conditions the motor protection switch may respond.

# Description



# Description

## 1.5 Accessories

Leybold accessories listed below for this pump. The same conditions as for the pump apply.

	Part No.
Drain tap	190 90
Exhaust filter AF 40-65, DN 40 KF	189 16
Replace filter element FE40-65	189 73
Condensate separator AK 40-65, DN 40 KF	188 16
Roots adapter, D40/60T	88819 151

The following accessories are only for China market	Part No.
Exhaust filter AF60 vertical flow, DN 40 KF	88813 010
Exhaust filter AF60 horizontal flow, DN 40 KF	88813 010V0001
Oil drain tap	88813 051



PN88819151 Roots adapter



e.g. WAU501 combined with Trivac T



PN88813010  
Exhaust filter AF60 vertical flow



PN88813 010V0001  
Exhaust filter AF60 horizontal flow



PN88813051  
Oil drain tap

# Transport and Storing

## 2 Transport and Storing

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### CAUTION



To lift the pumps only use the crane eyes provided for this purpose, respectively use corresponding lifting facilities. When connecting or removing the pump, do not move under hoisted loads.

If possible transport the pump in its original packaging, if not available exercise due care.

Pumps which are filled with oil must only be moved while standing upright, otherwise oil may escape. Avoid any other orientations during transport. Check the pump for the presence of any oil leaks, since there exists the danger that someone may slip on spilt oil.

Before putting a pump into operation once more it should be stored in a dry place preferably at room temperature (20 °C). Before the pump is stored it must be properly disconnected from the vacuum system, purged with dry nitrogen and the oil should be changed too.

The inlets and outlets of the pump must be sealed with the shipping seals which are provided upon delivery.

The gas ballast switch must be set to the close position and if the pump is to be stored for a longer period of time it should be sealed in a PE bag containing some desiccant (silica gel).

When a pump is put into operation after it has been stored for over one year, standard maintenance should be run on the pump and the oil should also be exchanged (see Section 5.4). We recommend that you contact the Leybold Service.

## 3 Installation

### Instructions for the operating personnel

Before any kind of assembly work the personnel must be informed about potential hazards. Observe Safety Information 0.1 to 06.

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#### NOTICE



### 3.1 Placement

The TRIVAC T pump can be set up on a flat, horizontal surface. Rubber feet under the coupling housing ensure that the pump can not slip.

If you wish firmly install the pump in place, insert bolts through bore holes in the rubber feet.

#### Risk of toppling

Max. tilt for the pump is 10° from the vertical.

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#### CAUTION



If you wish firmly install the pump in place, insert bolts through bore holes (Ø9mm) in the rubber feet.

The rubber feet act as vibration absorbers. They must therefore not be compressed by screws.

The site chosen should allow adequate air circulation to cool the pump (keep front and rear unobstructed).

The oil-level glass must be visible.

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#### NOTICE



#### Note the ambient conditions during operation

The ambient temperature should not exceed +45 °C (113 °F) and not drop below +8 °C (46.4 °F) (see Section 4.3.3).

For installation sites over 1000 m above sea level and/or a relative atmospheric humidity of over 90%, you must discuss this with Technical Sales.

The max. amount of heat given off approximately corresponds to the rated motor power.

Install the pump such that only minimal quantities of dust can deposit themselves on the surfaces. In those cases where dust deposits form, measures need to be introduced which ensure that these are removed on a regular basis.

The maximum gas inlet temperature must not exceed 60 °C.

The maximum pressure at the inlet must not exceed atmospheric pressure (approximately 1013 mbar). Never apply overpressures to the pump's inlet.

The maximum exhaust pressure must not exceed 0.5 bar (overpressure).

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# Installation

## 3.2 Normal Use

TRIVAC T pumps can pump gases and vapours, and evacuate vessels or vacuum systems in the fine vacuum range. They have been designed particularly for use in connection with corrosive or aggressive media.

The pumps are suited for pumping water vapour within the specified water vapour tolerance limits. Avoid vapours that can condense into liquids when being compressed inside the pump, if these substances exceed the vapour tolerance of the pump. When pumping water vapours ensure that the gas ballast valve is open and that the pump has been warmed up for approximately 30 minutes with the intake line closed.

### NOTICE



#### Pumping of dust or much contaminated media

The pumps are not suited for pumping of liquids or media which carry large quantities of dust. Corresponding protection devices need to be provided.

Our technical sales department is available for further advice in these matters.

### 3.2.1 Abnormal Use

The TRIVAC T is not suited for pumping of:

- radioactive and toxic substances
- pyrophorous substances
- corrosive gases
- oxygen (or other highly reactive gases) at concentrations exceeding that of the atmosphere (> 21 % for oxygen).

### CAUTION



### NOTICE



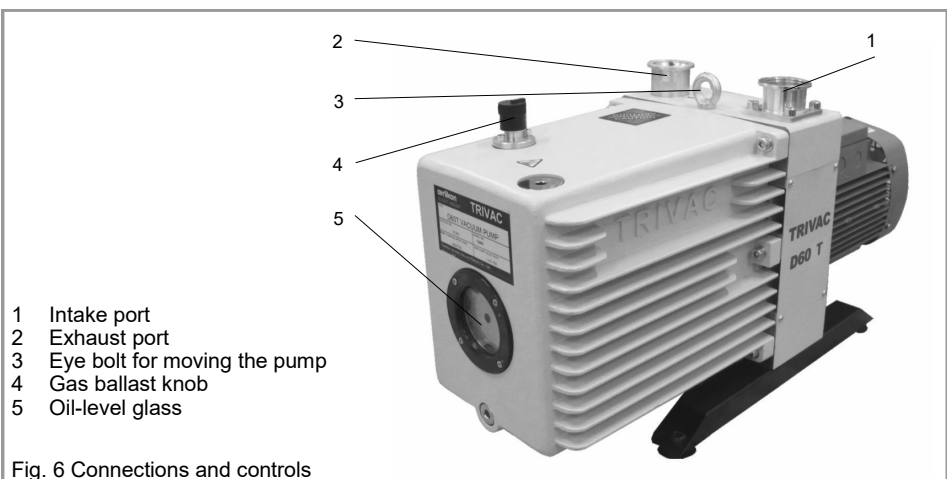
The pumps are not suited for pumping of liquids or media which carry large quantities of dust. Corresponding protection devices need to be provided.

### CAUTION



The standard pump is not suited for pumping of hazardous gases or vapours.

When cleaning a system in which a TRIVAC pump has been integrated, all parts in contact with the medium need to be compatible with the cleaning agent so as to prevent a chemical reaction. Residues of the cleaning agent within the pump must be avoided.





### 3.3 Connection to the System

Before connecting the TRIVAC T, remove the shipping seals from the connection flanges (6/1) and (6/2).

Retain the shipping seals in case you need to store the pump in the future.

The pump is shipped with intake and exhaust flanges mounted for vertical connection of the connecting lines. You can easily convert the exhaust ports for horizontal connection by removing the cap screws and unscrew the exhaust port, exchange their installed position as required, and reinstalling the cap screws and the exhaust port. Connect the intake and exhaust lines with a centering ring and a clamping ring each. Use the centering ring with dirt trap for the intake port.

Connect the intake and exhaust line using anti-vibration bellows, without placing any strain on the pump.

The intake line must be clean. Deposits in the intake line may outgas and adversely affect the vacuum. The connecting flanges must be clean and undamaged.

The maximum throughput of the pump is equivalent to the pumping speed of the pump.

#### **Note the specified cross sections for the connection lines**

If exhaust gases must be collected or contained, do not allow the exhaust line to become pressurised. The pressure in the oil box must not exceed 1.5 bar (absolute). An exhaust line which is too small in diameter or which is blocked can result in the formation of overpressures within the pump. Possible consequences can damage or even burst open pump. Thus the exhaust line must be checked from time to time to ensure that there are no obstructions.

Never operate the pump with a sealed exhaust line. There is the danger of injury.

#### **Avoid back flowing condensate**

Install the exhaust line with a downward slope (lower than the pump) so as to prevent condensate from flowing back into the pump. If this is not possible, insert a condensate trap.

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#### **CAUTION**



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#### **NOTICE**



# Installation

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## CAUTION



### **Safely lead the exhaust gases away**

Exhaust gases may, depending on the type of application, present a health hazard and/or may be detrimental to the environment.

The exhaust gases from the vacuum pump must be safely led away and subjected to post-treatment as required. In order to reduce the emission of oil vapours we recommend the installation of an additional exhaust filter (Leybold accessory, see Section 1.5). Depending on the type of application or the kind of pumped media, the corresponding regulations and information sheets must be observed.

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## NOTICE



When oil mist is to be removed from the exhaust flow we recommend the use of the exhaust filter with lubricant return which is part of the TRIVAC system.

The maximum intake pressure must not exceed atmospheric pressure (1013 mbar).

Intake pressure for the gas ballast should be about 1013 mbar (absolute) and sufficient quantities of gas must be available (about 1/10 of the pumping speed).

### **3.4 Electrical Connections**

TRIVAC T pumps are supplied with three-phase motor but without accessories for electrical connection. They must be connected via the appropriate cable, and a suitable motor protection switch.

Set the switch in accordance with the rating on the motor nameplate.

Please observe the diagram at the motor.

After connecting the motor and after every time you alter the wiring, check the direction of rotation. To do so, briefly switch on the motor and check whether a suitable cover (e. g. a blank flange) is sucked on at the intake port. If not, interchange two phases of the connection.

Observe the direction arrow on the motor fan cover.

In the case of custom pumps please note the information provided on a separate sheet.

# Installation

## Risk due to high voltages

Death or severe injury caused by an electric shock!

The electrical connections must only be made by a trained electrician as specified, for example, by the regulations EN 50110-1. Note the national regulations of the country in which the equipment is being operated.

## DANGER

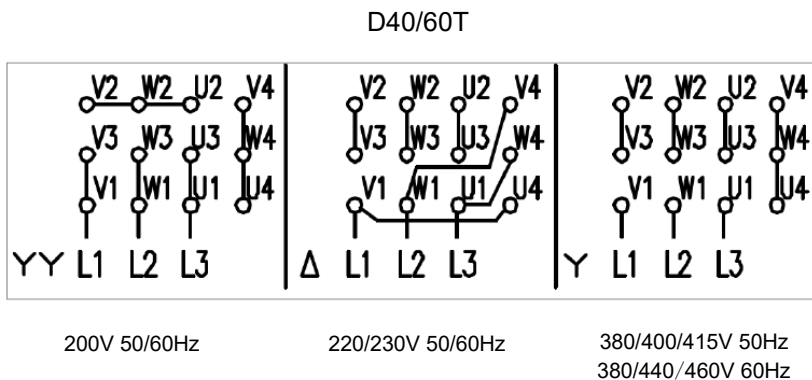


During all connection work, the mains power supply lines must be deenergised (lockout/tag out). In order to prevent the pump from running up unexpectedly after a mains power failure, the pump must be integrated in the control system in such a way that the pump can only be switched on again manually. This applies equally to emergency cut-out arrangements. Observe Safety Information 0.2.

The pump must be sufficiently grounded so as to avoid any charging with static electricity. This is attained by properly connecting the electric ground conductor at the motor. During normal operation no hazardous generation of charges will occur on the plastic coupling or the fan (for further information relating to the hazards which may be caused by static electricity, see CENELEC report CLC/TR 50404: 2003 Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Always connect the protective ground conductor in a professional manner and using a single piece of wire.

Only use the original Leybold gas inlet filters since the design of these is such that proper grounding is ensured.



To reverse running invert L1 and L2.

Fig. 7 Motor connection diagram

# Operation

## 4 Operation

### 4.1 Media Compatibility

TRIVAC T pumps can pump condensable gases and vapours, provided that the gas ballast valve is open and the pump has attained its operating temperature.

### 4.2 Start-up

Each time before starting up check the oil level. The pump must never be operated with an oil level below the minimum.

Open all valves blocking the exhaust lines. The pump must never be operated with a blocked or constricted exhaust line.

Check the direction of rotation before starting the pump for the first time and after each change in the electrical connection (see Chapter 3.4).

On initial start-up, after prolonged idle periods or after an oil change, the specified ultimate pressure cannot be attained until the oil is degassed.

This can be done by running the pump for approx. 30 min. with the intake line closed and the gas ballast valve (6/4) open.

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#### NOTICE



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#### NOTICE



The TRIVAC® T pump may be run only briefly at operating pressures over 250 mbar.

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#### WARNING



#### Use matching accessories only

Before starting the pump ensure that the pump and the fitted accessories meet the requirements of your application and that safe operation can be guaranteed.

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#### WARNING



#### Start up the pump only after it has been fully installed

Never operate the pump with an open intake port. Vacuum connections as well as oil feed and discharge openings must not be opened while the pump is operating. Avoid exposing any part of the human body to the vacuum. There is the risk of suffering injury.

Observe Safety Information 0.1.

### 4.2.1 Start noise

There is start noise which is a little bit bigger than pump running normally when the pump starts in the initial time after stop for a while, especially in the condition of lower ambient temperature. The reason is when the temperature of pump is lower, the viscosity of pump oil is higher so that the vanes can not get out of vane slot of rotor smoothly, which causes start noise. The noise will reduce to normal level after the pump runs normally.

## 4.3 Operation

TRIVAC T pumps can pump condensable gases and vapours, provided that the gas ballast valve (6/4) is open and the pump has attained its operating temperature.

If exhaust gases must be collected or contained, do not allow the exhaust line to become pressurised. The pressure in the oil box must not exceed 1.5 bar (absolute). An exhaust line which is too small in diameter or which is blocked can result in the formation of overpressures within the pump.

Possible consequences can be a damaged or even burst open pump.

Thus the exhaust line must be checked from time to time to ensure that there are no obstructions.

---

### NOTICE



### 4.3.1 Pumping of Non-Condensable Gases and Vapours

If the process contains mainly permanent gases, the TRIVAC T may be operated without gas ballast, provided that the saturation vapour pressure at operating temperature is not exceeded during compression.

If the composition of the gases to be pumped is not known and if condensation in the pump cannot be ruled out, run the pump with the gas ballast valve open and with dry inert gas in accordance with Section 4.3.2.

### 4.3.2 Pumping of Condensable Gases and Vapours

With the gas ballast valve open and at operating temperature, TRIVAC T pumps can pump pure water vapour up to the water vapour tolerance specified by the technical data. If the vapour pressure increases above the permissible level, the water vapour will condense in the oil of the pump.

When pumping vapours ensure that the gas ballast valve is open and that the pump has been warmed up for approximately 30 minutes with the intake line closed.

#### Pumping of Vapours

Vapour phases may only be pumped up to the permissible limit after the pump has attained its operating temperature.

During pumping, vapours may dissolve in the oil. This changes the oil properties and thus there is a risk of corrosion in the pump. Therefore, don't switch off the pump immediately after completion of the process.

Instead, allow the pump to continue operating with the gas ballast valve open and the intake line closed until the oil is free of condensed vapours.

We strongly recommend operating the TRIVAC T in this mode for about 30 minutes after completion of the process.

---

### NOTICE



In cyclic operation, the TRIVAC T should not be switched off during the intervals between the individual working phases (power consumption is minimal when the pump is operating at ultimate pressure), but should continue to run with gas ballast valve open and intake port closed (if possible via a valve).

Once all vapours have been pumped off from a process (e.g. during drying), the gas ballast valve can be closed to improve the attainable ultimate pressure.

# Operation

## 4.3.3 Operating Temperature

Proper operation of the TRIVAC T is ensured in the ambient temperature range between 8 °C to 45 °C (46.4 °F to 113 °F).

At operating temperature, the surface temperature of the TRIVAC T may lie over 70 °C (156 °F).

---

### CAUTION



#### Beware of hot surfaces

There is the danger of receiving burns.  
Observe Safety Information 0.3.

If – due to the ambient conditions – this temperature range is exceeded at either end of the range, contact Leybold Sales.

The motor may accelerate with a delay when simultaneously an under voltage is present at the motor and the pump is at the minimum permissible and ambient temperature.

Under such operating conditions the motor protection switch may respond. In this case the motor may be started again.

## 4.4 Shutdown

Since the TRIVAC T pump will commonly be exposed to aggressive and corrosive media, we recommend that you let the pump continue to operate even during long non-working intervals (e.g. overnight) with the intake line closed and the gas ballast valve open. This avoids corrosion during idle periods and difficulties when re-starting the pump under conditions where the lubricant has been chemically modified.

---

### CAUTION



When pumping condensable media let the pump continue to operate with the gas ballast valve open and the intake line closed before switching off (see Chapter 4.3.2).

If the TRIVAC T running with mineral oil is to be shutdown for an extended period after pumping aggressive or corrosive media or if the pump has to be stored, proceed as follows:

---

### WARNING



#### Pump and operating agents may be contaminated

If hazardous substances have been pumped, then these substances can escape from the pump and from the oil. Introduce adequate safety precautions; use gloves, face protection or a respirator, for example. Observe Safety Information 0.4.

Drain the oil (see Chapter 5.4).

Add clean oil until the oil-level is at the “min” mark and let the pump operate for some time.

Then drain the oil and add clean oil until the oil level is at the “max.” mark.

Seal the connection ports. Special conservation or anti-corrosion oils aren't necessary.

Please also take note of the information given in Section 2 Transport and Storing.

---

### CAUTION



#### 4.4.1 Controller/Mains Power Failure

In order to prevent the pump from running up unexpectedly after a mains power failure, the pump must be integrated in the control system in such a way that the pump can only be switched on again manually. This applies equally to emergency cut-out arrangements.

## 5 Maintenance

### **Danger by High Electric Voltages**

Death or severe injury caused by an electric shock!

The electrical connections must only be provided by a trained electrician as specified, for example, by the regulations EN 50110-1. Note the national regulations of the country in which the equipment is being operated.

Disconnect the electrical connections before disassembling the pump.  
Make absolutely sure that the pump cannot be accidentally started.  
Observe Safety Information 0.2.

If the pump has pumped harmful substances, contrary to what has been stated in Section 3.2, ascertain the nature of hazard and take adequate safety measures. Observe Safety Information 0.4.

When disposing of used oil, you must observe the applicable environmental regulations!

Due to the design concept, TRIVAC T pumps require very little maintenance when operated under normal conditions. The work required is described in the sections below. In addition to this, a maintenance plan is provided in Section 5.1.

All work must be carried out by suitably trained personnel.  
Maintenance or repairs carried out incorrectly will affect the life and performance of the pump and will void any warranty claims.

Leybold offers practical courses on the maintenance, repair, and testing of TRIVAC T pumps. Further details are available from Leybold on request.

If the TRIVAC T is used in ambient air which is much contaminated, make sure that the air circulation and the gas ballast valve are not adversely affected.

When the TRIVAC T has been pumping corrosive media we recommend that possibly planned maintenance work be carried out immediately in order to prevent corrosion of the pump while it is at standstill.

In case of special designs and variants please always indicate the serial number.

---

### **DANGER**



---

### **NOTICE**



---

### **NOTICE**



# Maintenance

## 5.1 Maintenance Plan

No.	Rotary vane pumps Trivac D40T Trivac D60T	Measurement / test quantity Operating / auxiliary materials	Interval						Remarks
			VE	VP	t	6m	a	n-a	
1	Operate the pump for at least 1 hours with gas ballast.				×				Condensed water is thus removed from the oil.
2	Check the oil level, change the oil if required.	Oil: LVO108 or special and alternative oils, see Chapter 1.2	×		×				Refill: only after the pump has been switched off.
3	Check the quality of the oil, change the oil if required.	visually (all oils)	×		×				<b>Visually:</b> normally light and transparent, oil change is required when discolorations increase.
		chemically				×			<b>Chemically:</b> to DIN 51558 when the neutralization number exceeds 2; then an oil change will be required.
		mechanically				×			<b>Mechanically:</b> when dynamic viscosity at 25 °C exceeds 300 mPas; then an oil change will be required.
4	Clean the dirt trap in the intake port, change it as required.	Suitable cleaning agent and compressed air				×			<p>■ Clean dirt trap with a cleaning agent and blow it out with compressed air under a suction hood.</p> <p>■ Replace the defective dirt trap.</p> <p>Use a cleaning agent which complies with the national / international specifications.</p> <p><b>Observe the safety regulations when using cleaning agents</b></p>
5	Check the edges of the teeth on the coupling element for any damages, change the coupling element as required.						×		
6	Change the oil - and	Oil: LVO108					×		<p>Oil change:</p> <p>■ First oil change after 100 operating hours</p> <p>■ Pump switched off and cold.</p> <p>Change the oil when the pump is cold in order to avoid releasing absorbed gases.</p>
	clean the oil level glass.	Suitable cleaning agent and compressed air.							<p>Clean the oil level glass with a cleaning agent and blow it out with compressed air under a suction hood.</p> <p>Cleaning agent according to national / international specifications.</p> <p><b>Observe the safety regulations when using cleaning agents.</b></p> <p><b>Quantity of oil:</b> see Operating Instructions, Section 1.6.</p>
7	Check the fan of the pump and the motor as well as the cooling fins on the motor for deposits and clean as required.	Brush and industrial vacuum cleaner.					×		<p>Already clean before the maintenance interval has elapsed when the pump or the motor gets to warm.</p> <p><b>Caution:</b> switch off the pump and ensure that it can not run up inadvertently (disconnect from the mains).</p>

### Key to the maintenance plan

VE = Maintenance before switching on the system  
 VP = Maintenance before starting production  
 t = Daily maintenance  
 6m = Six monthly maintenance  
 a = Annual maintenance  
 n-a = Maintenance every n years

We recommend that you service the pump every two years concerning the following:

- Cleaning
- Checking of the individual components
- Exchange of all seals
- Function check

This check should be run by the Leybold.



## 5.2 Leybold Service

Whenever you send a pump to Leybold, indicate whether the pump is contaminated or is free of substances which could pose a health hazard. If it is contaminated, specify exactly which substances are involved.

You must use the form we have prepared for this purpose; we will forward the form on request.

A copy of the form is printed at the end of these operating instructions: „Declaration of contamination of vacuum equipment and components“.

Another suitable form is available from the Leybold homepage:

[www.leybold.com](http://www.leybold.com) → Downloads → Download Documents → Declaration of Contamination

Connect the form at the device or lay it to the device.

This statement detailing the contamination is required to satisfy legal requirements and for the protection of our employees.

Pumps which are not accompanied by a contamination statement will be returned to the sender.

### **Use secure shipping packaging**

Package the pump such that it will not suffer any damage when being shipped and so that no oil or hazardous materials can escape from the packaging.

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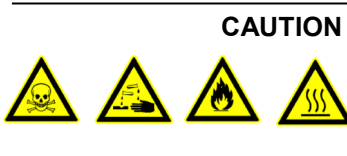
**CAUTION**



# Maintenance

## 5.3 Monitoring the Oil Level

During operation of the TRIVAC T the oil level must always remain between marks (8/2) and (8/3) on the oil-level glass. The amount of oil must be checked and topped up as required.



Check and top up oil only after having shut down the pump first.

Please note the safety information given in Section 0.3 und 0.4.

Pumps which have not directly been delivered from Leybold, e.g. in systems, may have been filled with oils different from LVO 108. In this case a refill with LVO 108 may cause problems. Therefore check before the refill the kind of oil in the pump and fill in only suitable oil or change the oil.

When operating the TRIVAC T in connection with the exhaust filter with lubricant return the checking intervals are extended.

### 5.3.1 Checking the Condition of the Oil

The ageing process for the standard operating fluid LVO 108 respectively (see Section 1.2) will depend very much on the area of application for the pump.

There exist the following ways of checking the oil:

#### a) Visual check

Normally the oil is clear and transparent. If the oil darkens, it should be changed.

#### b) Chemical check

The neutralisation number of LVO 108 oil is determined according to DIN 51558. If it exceeds 2, the oil should be changed.

#### c) Viscosity check

If the viscosity of LVO 108 at 25 °C exceeds a level of 240 mPas (20 % higher than the viscosity of fresh oil) an oil change is recommended.

If gases or liquids dissolved in the oil result in a deterioration of the ultimate pressure, the oil can be degassed by allowing the pump to run for approx. 30 min. with the intake port closed and the gas ballast valve open.

When wanting to check the oil, switch off the pump first and drain out from the warm pump the required amount of oil through the oil drain (9/4) into a beaker or similar.

Please note the safety information given in Section 5.4.

## 5.4 Oil Change

### Pump and operating agents may be contaminated

Hazardous substances may escape from the pump and the oil. If there is the danger that the operating agent may present a hazard in any way due to decomposition of the oil, or because of the media which have been pumped, you must determine the kind of hazard and ensure that all necessary safety precautions are taken. Use gloves, face protection or a respirator, for example.

Observe Safety Information 0.3 und 0.4.

Change the oil while the pump is cold so as to avoid releasing adsorbed gases. If releasing adsorbed gases is no problem, change the oil after the pump has been switched off and while the pump is still warm.

### Risk of suffering burns

With the pump warm from operation, both pump and oil can get so hot that there is the risk of suffering burns. If required, wear gloves.

Check and top up oil only after having shut down the pump first.

When disposing of waste oil, observe the applicable environment protection regulations!

When changing the oil use the same type of oil which was previously in the pump. If you want to change the type of oil entirely please consult us first.

The oil should be changed after the first 100 operating hours and then at least every 2000 - 3000 operating hours or after one year. At high intake pressures and intake temperatures and/or when pumping contaminated gases, the oil will have to be changed much more frequently.

Further oil changes should be made before and after long-term storage of the pump.

If the oil becomes contaminated too quickly, install a dust filter (see Section 1.5).

Contact us for more information in this matter.

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### WARNING

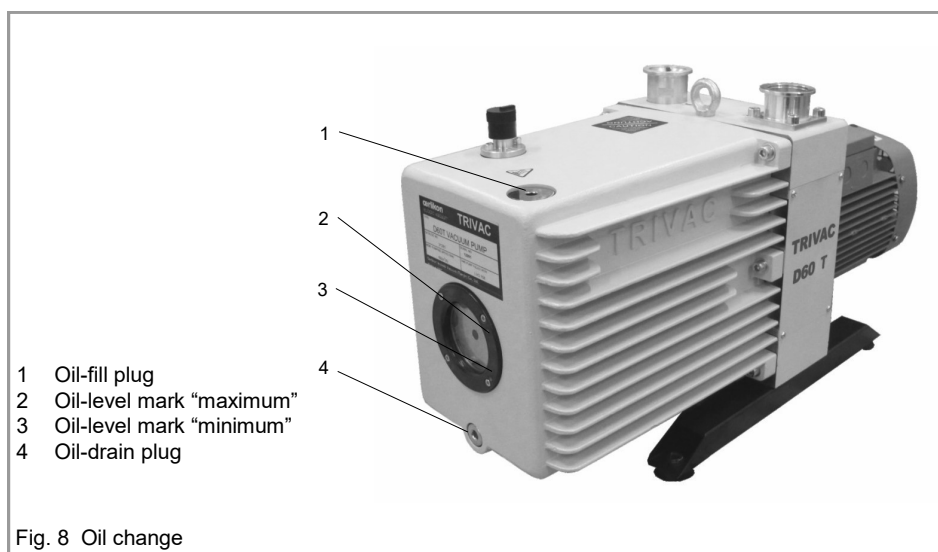


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### NOTICE



# Maintenance



**Required tool:** Allen key 8 mm.

Remove the oil-drain plug (8/4) and let the used oil drain into a suitable container.

When the flow of oil slows down, screw the oil-drain plug back in, briefly switch on the pump (max. 10 s) and then switch it off again. Remove the oil-drain plug once more and drain out the remaining oil.

Screw the oil-drain plug back in (check the gasket and reinstall a new one if necessary).

Remove the oil-fill plug (8/1) and fill in fresh oil.

Screw the oil-fill plug (8/1) back in.

When an exhaust filter with lubricant return has been installed on the pump please also exchange the oil there.

## NOTICE



We can only guarantee that the pump operates as specified by the technical data if the lubricants recommended by us are used.

### 5.5 Cleaning the Inlet Screen

A wire-mesh sieve is located in the intake port of the pump to act as a dirt trap for foreign objects. It should be kept clean to avoid a reduction of the pumping speed.

For this purpose, remove the dirt trap (1/2) from the intake port and rinse it in a suitable vessel with solvent. Then thoroughly dry it with compressed air.

If the dirt trap is defective, replace it with a new one.

## NOTICE



The cleaning intervals depend on the application. If the pump is exposed to large amounts of abrasive materials, a dust filter should be fitted into the intake line.

## 5.6 Disassembly and Reassembly of the Electric Motor

### Risk due to high voltages

Death or severe injury caused by an electric shock!

Before starting work, always disconnect the motor from the mains. Pull the mains plug. Observe Safety Information 0.2.

### DANGER

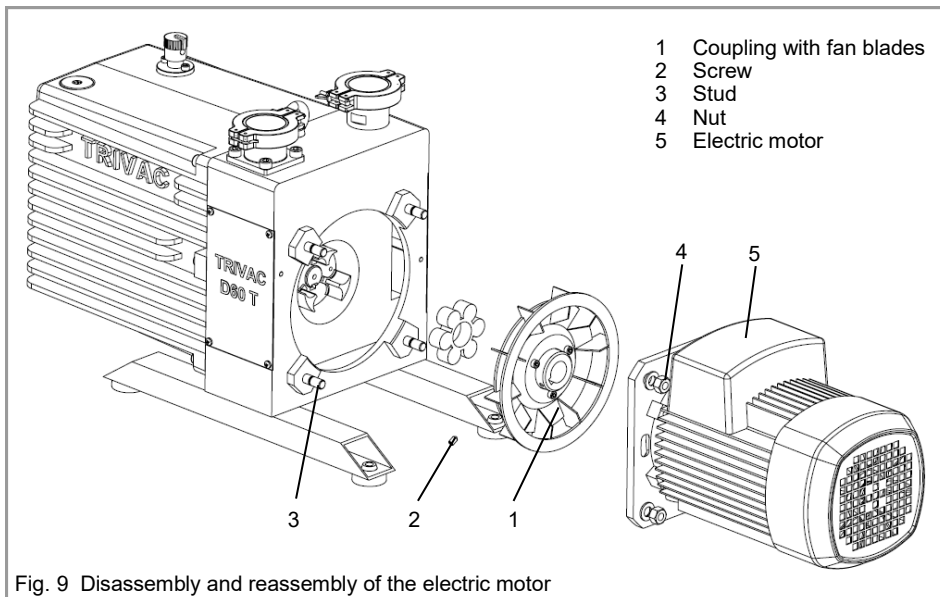


Fig. 9 Disassembly and reassembly of the electric motor

### Required tools:

Open-jaw wrenches size 16mm (for motor connection), Screwdriver 1.0 x 5.5 mm (for junction box), open-jaw wrenches size 8mm (for junction box inside), Allan keys size 3mm and size 6mm; possibly a puller for the coupling.

Disconnect the mains connection.

Support the motor.

Unscrew the nuts (9/4).

Remove the intermediate flange (9/4) together with the electric motor (9/5).

Loosen the threaded pin (9/2) and pull the coupling with the blade wheel (9/1) off the motor shaft.

Clean all parts and check that they are in perfect condition; if not, replace them with new parts.

Reassemble in the reverse order.

### 5.6.1 Checking the Coupling

A visual inspection as to the presence of any damage needs to be done. If damaged, the coupling must be replaced.

# Troubleshooting

## 6 Troubleshooting

Fault	Possible cause	Remedy	Repair *
Pump does not start.	Wiring is malfunctioning. Motor protection switch incorrectly set (three-phase motors only). Operating voltage does not match motor. Motor is malfunctioning. Oil temperature is below 8 °C.  Oil is too viscous. Exhaust filter or exhaust line is clogged. Pump is seized up (sign: pump is jammed).	Check and repair wiring. Set motor protection switch properly.  Replace the motor. Replace the motor. Heat the pump and pump oil or use different oil. Change the oil. Replace the filter or clean the exhaust line.  Repair the pump.	- 3.4  5.6 5.6 4.3.3/5.4  5.4 -  Service
Pump does not reach ultimate pressure.	Measuring technique or gauge is unsuitable.  External leak <sup>1)</sup> . Anti-suck back valve is malfunctioning. Exhaust valve is malfunctioning. Oil is unsuitable. Vacuum lines are dirty. Pump is too small.	Use correct measuring technique and gauge. Measure the pressure directly at pump's intake port. Repair the pump. Repair the valve. Repair the valve. Change the oil (degas it, if necessary). Clean vacuum lines. Check the process data; replace the pump, if necessary.	-  Service Service Service 5.4 - -
Pumping speed is too low.	Inlet screen in the intake port is clogged.  Exhaust filter is clogged. Connecting lines are too narrow or too long.	Clean the dirt trap; Precaution: install a dust filter in intake line. Exchange the filter element. Use adequately wide and short connecting lines.	5.5  - 3.3
After switching off pump under vacuum, pressure in system rises too fast.	System has a leak. Anti-suck back valve is malfunctioning.	Check the system. Repair the valve.	- Service
Pump gets hotter than usually observed.	Cooling air supply is obstructed. Ambient temperature is too high. Process gas is too hot. Oil level is too low. Oil is unsuitable. Oil cycle is obstructed. Exhaust filter or exhaust line is obstructed. Exhaust valve is malfunctioning. Pump module is worn out.	Set pump up correctly. Set pump up correctly. Change the process. Add oil. Change the oil. Clean or repair the oil lines and channels. Replace the exhaust filter, clean the exhaust line. Repair the valve. Replace the pump module.	3.1 3.1/4.3.3 - 5.3 5.4 Service 5.4.E  Service Service
Oil in the intake line or in vacuum vessel.	Oil comes from the vacuum system. Anti-suck back valve is obstructed. Sealing surfaces of anti-suck back valve are damaged or dirty. Oil level is too high.	Check the vacuum system. Clean or repair the valve. Clean or repair the intake port and the anti-suck back valve. Drain the excess oil.	- Service Service 5.3
Oil is turbid.	Condensation.	Degas the oil or change the oil and clean the pump. Precaution: open the gas ballast valve or fit separator.	4.3.2/5.4
Pump is excessively noisy.	Oil level is much too low (oil is no longer visible). Silencing nozzle is clogged. Intake pressure is too high. Internal demister is clogged. Coupling element is worn. Vaness or bearings are damaged.	Add oil.  Clean or replace the silencing nozzle. Lower the intake pressure. Clean or replace demister. Install new coupling element. Repair pump.	5.3/5.4  Service - Service - Service

\*Repair: Refer to the stated section in these Operating Instructions.

1) Bubble test: The warm pump with degassed oil is running without gas ballast and the intake is blanked off. The exhaust line is led into a vessel with water. If an evenly spaced line of bubbles appears then the pump has an external leak.

# Spare Parts

## **7 Wearing Parts and Original Spare Parts**

To guarantee safe operation of the Leybold vacuum pump, only original spare parts and accessories should be used. When ordering spare parts and accessories, always state pump type and serial number. You can find part numbers in the spare parts list.

Consumables and main spare parts kits for TRIVAC T pumps are usually available on stock at Leybold's service centers. The spare parts for your vacuum pump are listed in the spare part list enclosed with product.

We recommend to use these kits which have been defined to allow an optimal maintenance or repair. Individual spare parts may need longer delivery time.

# Disposal

## 8 Waste Disposal

The equipment may have been contaminated by the process or by environmental influences. In this case the equipment must be decontaminated in accordance with the relevant regulations. We offer this service at fixed prices. Further details are available on request.

---

### WARNING



### Risk of injury and environmental damage

Contaminated parts can be detrimental to health and environment. Before beginning with any work, first find out whether any parts are contaminated.

Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts; For example wear gloves, face protection or breathing protection.

Separate clean components according to their materials, and dispose of these accordingly. We offer this service. Further details are available on request.

When sending us any equipment, observe the regulations given in Section “5.2 Leybold Service”.

### Disposal of Waste Oil

Owners of waste oil are entirely self-responsible for proper disposal of this waste.

Waste oil from vacuum pumps must not be mixed with other substances or materials.

Waste oil from vacuum pumps (Leybold oils which are based on mineral oils) which are subject to normal wear and which are contaminated due to the influence of oxygen in the air, high temperatures or mechanical wear must be disposed of through the locally available waste oil disposal system.

Waste oil from vacuum pumps which is contaminated with other substances must be marked and stored in such a way that the type of contamination is apparent. This waste must be disposed of as special waste.

European, national and regional regulations concerning waste disposal need to be observed. Waste must only be transported and disposed of by an approved waste disposal vendor.



## Note

[illegible]

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## Safety information

### On contamination of compressors, vacuum pumps and components.

#### Scope

Every employer (user) is held responsible for the health and safety of his employees. This also applies to service personnel performing maintenance work either at the premises of the user or the service company in-charge.

By means of the declaration attached the contractor is to be informed about any possible contamination of the compressor, vacuum pump or component sent in for servicing. Based on this information the contractor will be able to take the necessary safety precautions.

#### Preparation before dispatch

Before shipping any parts, the user must complete the following declaration and add it to the dispatch papers. All dispatch instructions laid down in the manual must be followed e.g.:

- Drain all service fluids
- Remove filter elements
- Seal all openings airtight
- Pack/handle appropriately
- Attach the declaration of contamination **outside** of the packaging

## Declaration of Contamination of Compressors, Vacuum Pumps and Components

The repair and / or servicing of compressors, vacuum pumps and components will be carried out only if a correctly completed declaration has been submitted. Non-completion will result in delay. The manufacturer can refuse to accept any equipment without a declaration.

A separate declaration has to be completed for each single component.

This declaration may be completed and signed only by authorized and qualified staff.

Customer/Dep./Institute : _____ Address : _____ _____ Person to contact: _____ Phone : _____ Fax: _____ End user: _____	Reason for return: <input checked="" type="checkbox"/> applicable please mark <b>Repair:</b> <input type="checkbox"/> chargeable <input type="checkbox"/> warranty <b>Exchange:</b> <input type="checkbox"/> chargeable <input type="checkbox"/> warranty <input type="checkbox"/> Exchange already arranged / received <b>Return only:</b> <input type="checkbox"/> rent <input type="checkbox"/> loan <input type="checkbox"/> for credit <b>Calibration:</b> <input type="checkbox"/> DKD <input type="checkbox"/> Factory-calibr. <input type="checkbox"/> Quality test certificate DIN 55350-18-4.2.1																																																																			
<b>A. Description of the Leybold product:</b> _____ <b>Failure description:</b> _____ Material description : _____ Catalog number: _____ <b>Additional parts:</b> _____ Serial number: _____ <b>Application-Tool:</b> _____ Type of oil (ForeVacuum-Pumps) : _____ <b>Application- Process:</b> _____																																																																				
<b>B. Condition of the equipment</b> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 40%;"></th> <th style="width: 10%; text-align: center;">No<sup>1)</sup></th> <th style="width: 10%; text-align: center;">Yes</th> <th style="width: 10%; text-align: center;">No</th> <th style="width: 30%;"></th> </tr> </thead> <tbody> <tr> <td>1. Has the equipment been used</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td></td> </tr> <tr> <td>2. Drained (Product/service fluid)</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td></td> </tr> <tr> <td>3. All openings sealed airtight</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td></td> </tr> <tr> <td>4. Purged</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> <td></td> </tr> <tr> <td colspan="5">If yes, which cleaning agent _____</td> </tr> <tr> <td colspan="5">and which method of cleaning _____</td> </tr> <tr> <td colspan="5"><sup>1)</sup> If answered with "No", go to D. ←</td> </tr> </tbody> </table> <table style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 60%;"></th> <th style="width: 10%; text-align: center;">No<sup>1)</sup></th> <th style="width: 10%; text-align: center;">Yes</th> </tr> </thead> <tbody> <tr> <td><b>Contamination :</b></td> <td></td> <td></td> </tr> <tr> <td>toxic</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>corrosive</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>flammable</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>explosive <sup>2)</sup></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>radioactive <sup>2)</sup></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>microbiological <sup>2)</sup></td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>other harmful substances</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> </tbody> </table>			No <sup>1)</sup>	Yes	No		1. Has the equipment been used	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		2. Drained (Product/service fluid)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		3. All openings sealed airtight	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		4. Purged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		If yes, which cleaning agent _____					and which method of cleaning _____					<sup>1)</sup> If answered with "No", go to D. ←						No <sup>1)</sup>	Yes	<b>Contamination :</b>			toxic	<input type="checkbox"/>	<input type="checkbox"/>	corrosive	<input type="checkbox"/>	<input type="checkbox"/>	flammable	<input type="checkbox"/>	<input type="checkbox"/>	explosive <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>	radioactive <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>	microbiological <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>	other harmful substances	<input type="checkbox"/>	<input type="checkbox"/>
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	No <sup>1)</sup>	Yes																																																																		
<b>Contamination :</b>																																																																				
toxic	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
corrosive	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
flammable	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
explosive <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
radioactive <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
microbiological <sup>2)</sup>	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
other harmful substances	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
<b>C. Description of processed substances (Please fill in absolutely)</b> 1. What substances have come into contact with the equipment ? Trade name and / or chemical term of service fluids and substances processed, properties of the substances According to safety data sheet (e.g. toxic, inflammable, corrosive, radioactive) <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 10%; text-align: center;">X</th> <th style="width: 40%;">Tradename:</th> <th style="width: 50%;">Chemical name:</th> </tr> </thead> <tbody> <tr><td style="text-align: center;">a)</td><td></td><td></td></tr> <tr><td style="text-align: center;">b)</td><td></td><td></td></tr> <tr><td style="text-align: center;">c)</td><td></td><td></td></tr> <tr><td style="text-align: center;">d)</td><td></td><td></td></tr> </tbody> </table> <table style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 40%;"></th> <th style="width: 10%; text-align: center;">No</th> <th style="width: 10%; text-align: center;">Yes</th> </tr> </thead> <tbody> <tr> <td>2. Are these substances harmful ?</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td>3. Dangerous decomposition products when heated ?</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input type="checkbox"/></td> </tr> <tr> <td colspan="3">If yes, which ? _____</td> </tr> </tbody> </table> <p><sup>2)</sup> Components contaminated by microbiological, explosive or radioactive products/substances will not be accepted without written evidence of decontamination.</p>		X	Tradename:	Chemical name:	a)			b)			c)			d)				No	Yes	2. Are these substances harmful ?	<input type="checkbox"/>	<input type="checkbox"/>	3. Dangerous decomposition products when heated ?	<input type="checkbox"/>	<input type="checkbox"/>	If yes, which ? _____																																										
X	Tradename:	Chemical name:																																																																		
a)																																																																				
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c)																																																																				
d)																																																																				
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3. Dangerous decomposition products when heated ?	<input type="checkbox"/>	<input type="checkbox"/>																																																																		
If yes, which ? _____																																																																				
<b>D. Legally binding declaration</b> I / we hereby declare that the information supplied on this form is accurate and sufficient to judge any contamination level.																																																																				

Name of authorized person (block letters) : \_\_\_\_\_

Date \_\_\_\_\_

signature of authorized person \_\_\_\_\_

firm stamp

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